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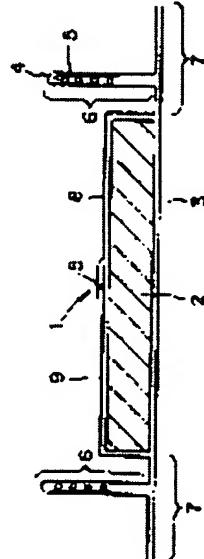
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(54) DISPOSABLE DIAPER AND ITS MANUFACTURE

(57)Abstract:

PURPOSE: To simplify the manufacturing process by sticking in advance a sheet of the right side and a sheet of the left side of the surface sheet before sticking them to an absorber and the reverse side sheet.

CONSTITUTION: The surface sheet 1 is divided into a sheet 8 of the right side and a sheet 9 of the left side by setting the vicinity of the center line in the vertical direction of a diaper as a boundary, and a side flap 7 of the same side as the sheet 8 of the right side and a second flap 6 are made of an integral raw material being the same as the sheet 8 of the right side of the surface sheet. Also, the side flap 7 being on the same side as the sheet 9 of the left side of the surface sheet 1 and a second flap 6 consist of an integral raw material of the same as the sheet 9 of the left side of the surface sheet, and the left side area of the sheet 8 of the right side of the surface sheet 1 and the right side area of the sheet of the left side of the surface sheet 1 are stuck in the vicinity of the center line in the vertical direction of the diaper. In such a way, the number of raw materials, and the number of adhesion processes are not increased so much, and the diaper can be manufactured without deteriorating the production efficiency by the comparatively simplified manufacturing process.



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